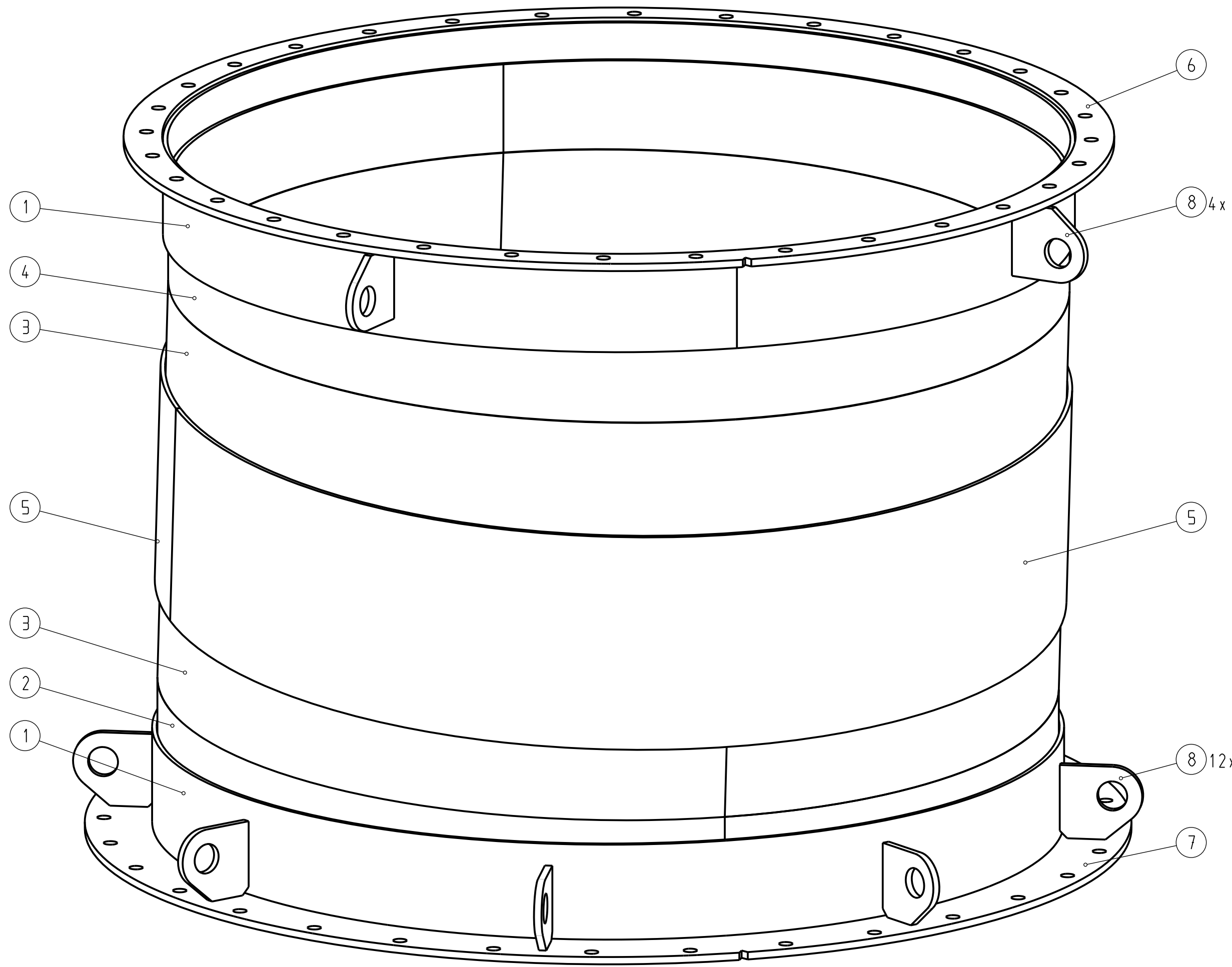


3D-VIEW




mark welding group with "U"

MANUFACTURING & INSTALLATION INSTRUCTIONS (IF THERE ARE NO OTHER STATEMENTS)

- The welder must be certified according to EN 287 - part 1.
- Weld seam classification in accordance with EN ISO 5817 - table 1, assessment group C.
- All weld seams to be carried out in accordance with the instructions of the filler's manufacturer in respect to the properties of the base material.
- All weld seams to be carried out to 100% to the sheet metal thickness.
- All butt welds must be well through.
- All flanges to be welded in place as the hole pattern shown on the drawing.
- All inside cold weld seams to be ground to a smooth transition to base metal.
- Undercuts to be avoided.
- Overall weld dimensions: tolerances in accordance with EN ISO 13920
- Label 1: tolerance class A, table 2; tolerance class A and label 3: tolerance class E

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PM-Technologies GmbH

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|---|--------------------------------------|------------|-------------|
| DESIGNED | DATE | NAME | PROJECT No. |
| CHECKED | 15.01.25 | Weberhofer | P.CEO.011 |
| PROJECTION METHOD | TITLE | | |
|  | overview drawing mixing gas chute | | |
| ALL DIMENSIONS IN MILLIMETERS UNLESS NOTED | Cementownia OORA S.A. | | |
| SCALE | 1:5 | WEIGHT | MATERIAL |