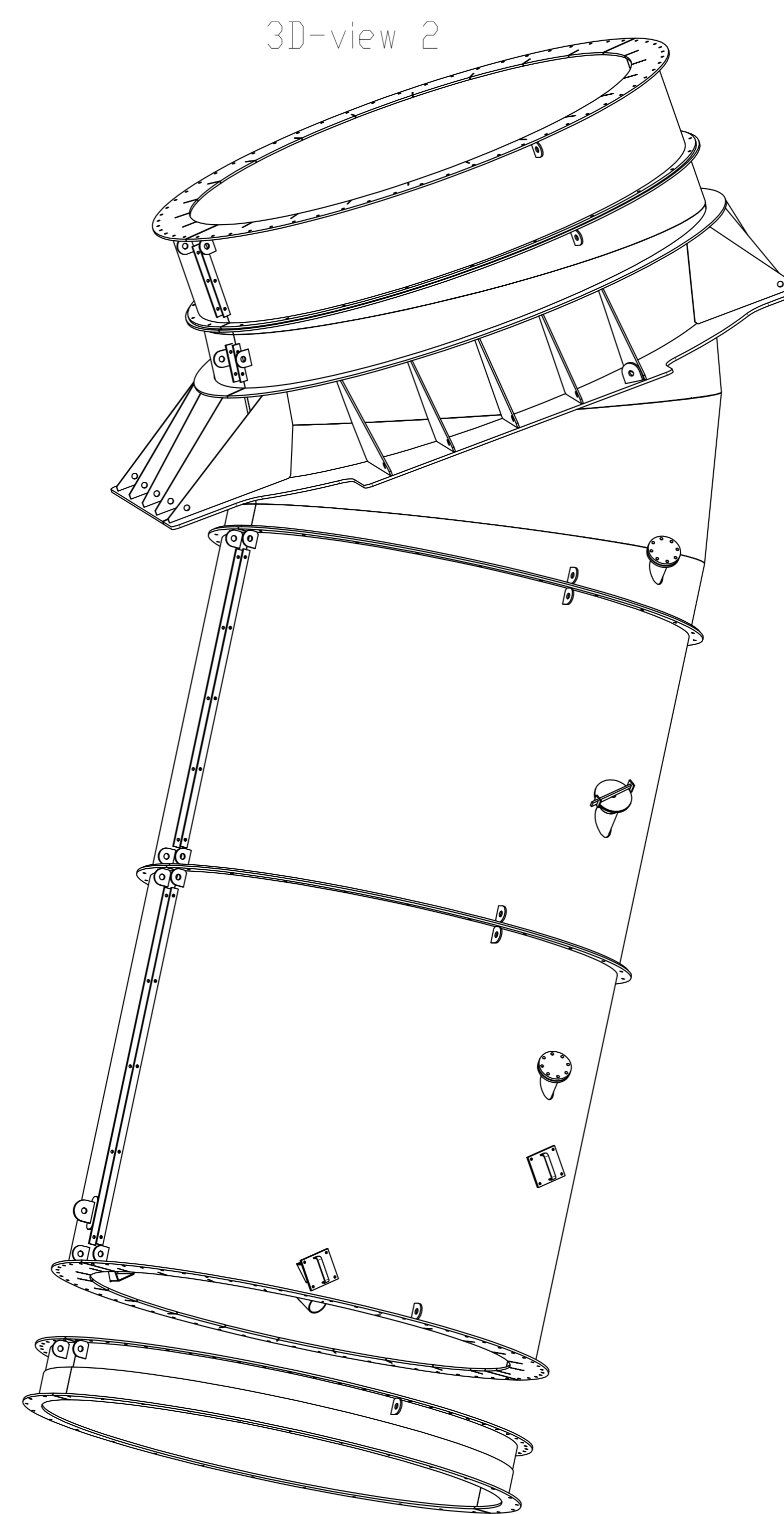
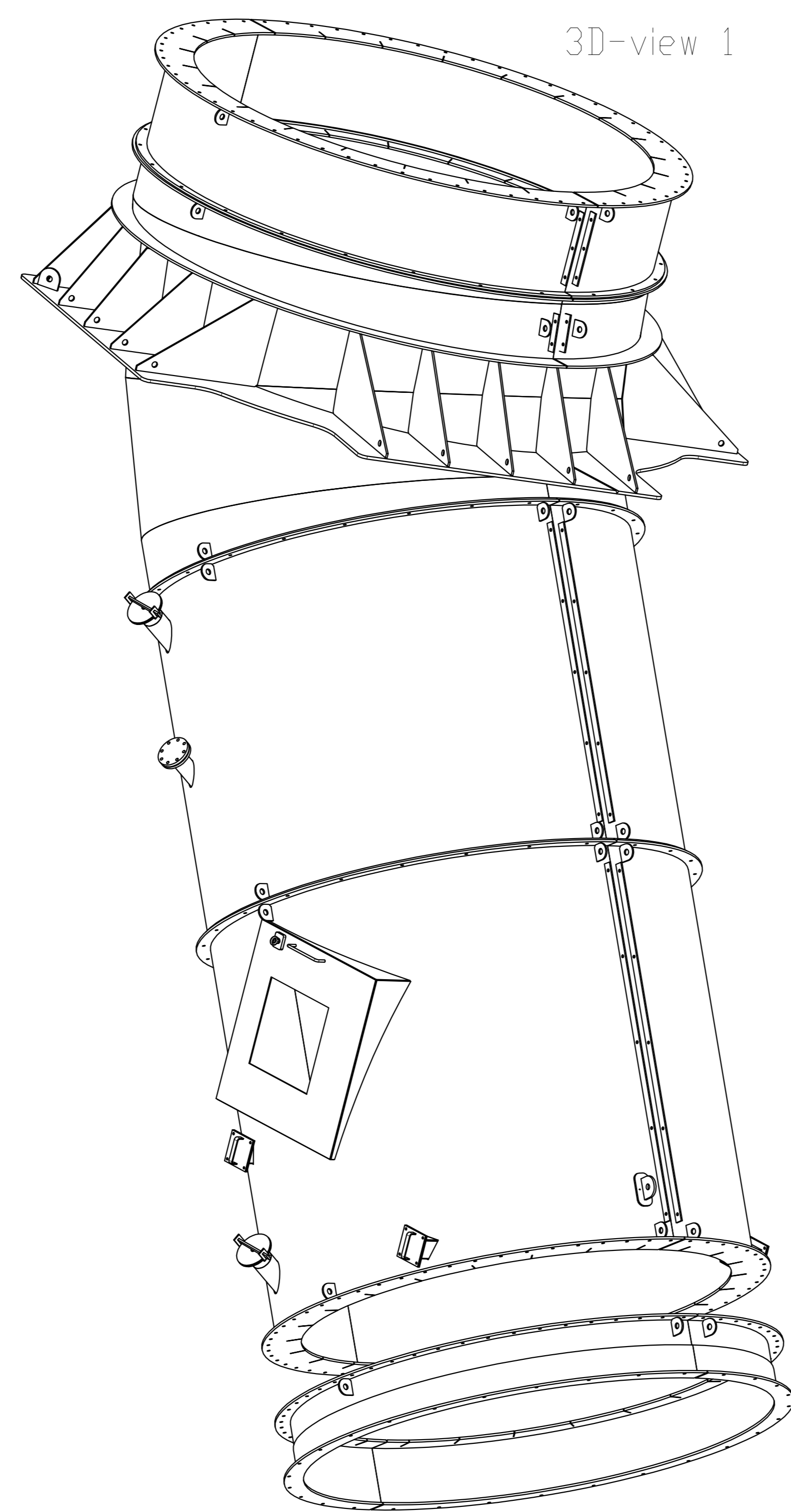
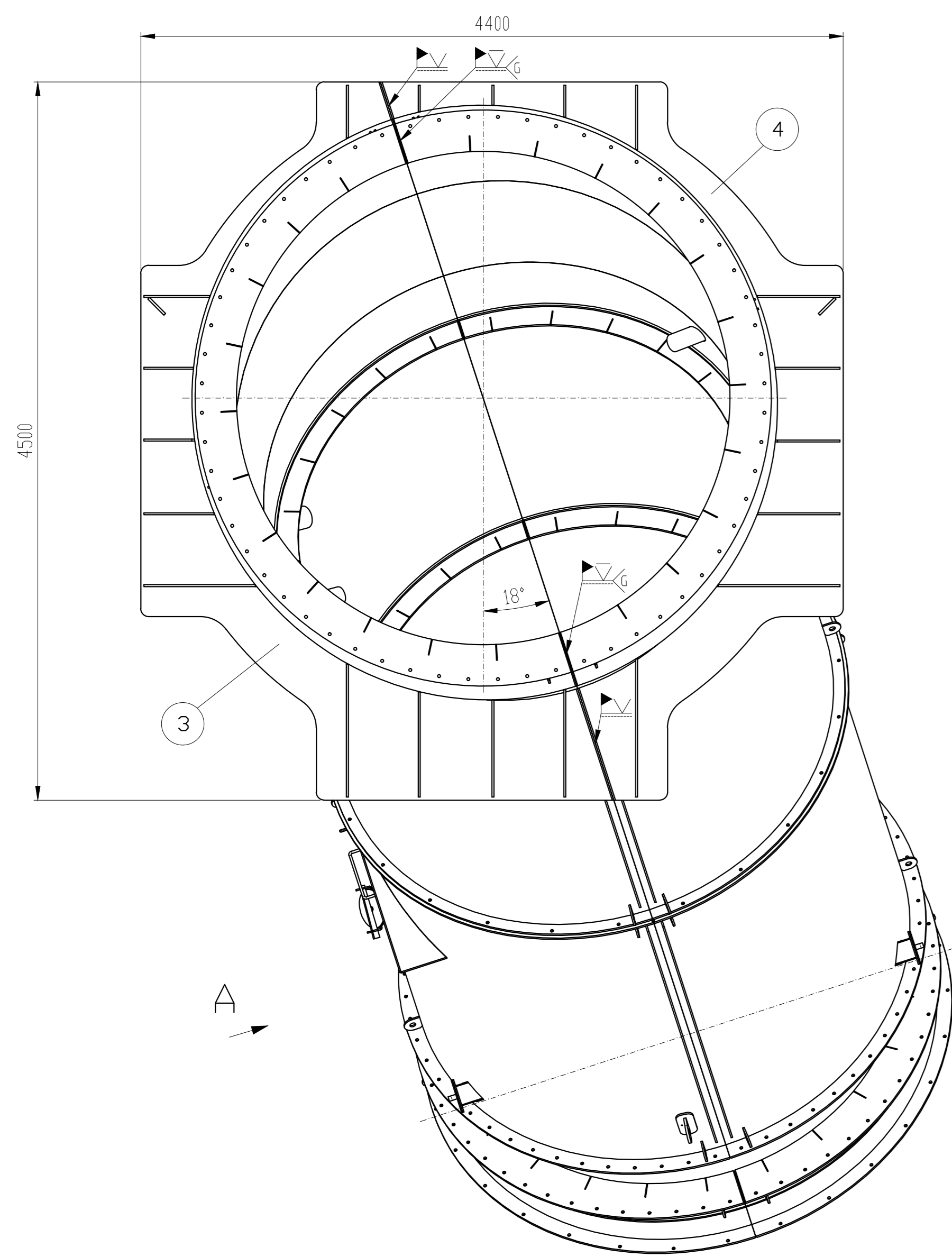


Amount	Designation	Item	Material	Weight/Item	Base size L x B x H	Remark
1	Welding group E1	1	10038	433 kg	1613 x 1813 x 650	P.CED.011/49-0501.00
1	Welding group E2	2	10038	433 kg	1613 x 1813 x 650	P.CED.011/49-0502.00
1	Welding group E3	3	10038	1878 kg	4843 x 2458 x 3167	P.CED.011/49-0503.00
1	Welding group E4	4	10038 14841	1832 kg	4823 x 2388 x 3167	P.CED.011/49-0504.00
1	Welding group E5	5	10038 10425	955 kg	3368 x 1739 x 2300	P.CED.011/49-0505.00
1	Welding group E6	6	10038 10425	937 kg	3368 x 1727 x 2300	P.CED.011/49-0506.00
1	Welding group E7	7	10038 10425	1185 kg	3393 x 1727 x 2700	P.CED.011/49-0507.00
1	Welding group E8	8	10038 14841	1176 kg	3368 x 1688 x 2700	P.CED.011/49-0508.00
1	Welding group E9	9	10038	402 kg	3364 x 1688 x 400	P.CED.011/49-0509.00
1	Welding group E10	10	10038	482 kg	3364 x 1688 x 400	P.CED.011/49-0510.00



- Notes:
1. Manufacturing 1 pcs.
  2. G - Gas tight

DESIGNED	DATE	NAME	PROJECT-NO.
16.08.2024	16.08.2024	RM	P.CED.011
CHECKED			
PROJECTION			
TITLE	Overview calciner inclined duct		
SCALE	1:10	WEIGHT	9632 kg
MATERIAL	10038, 10425	DRIVING-NO.	P.CED.011/49-0500.00



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PM-Technologies GmbH

MANUFACTURING & INSTALLATION INSTRUCTIONS: ( IF THERE ARE NO OTHER STATEMENTS )

- The welder must be certified according to EN 287 - part 1.
- Weld seam classification in accordance with EN ISO 5817 - table 1, assessment group C.
- All weld seams to be carried out in accordance with the instructions of the fabricator in respect to the properties of the base material.
- All weld seams to be carried out to fit to the sheet metal thickness.
- All bolt-ribs must be self-draining.
- All flanges to be welded in place as the hole pattern shown on the drawing.
- All inside and outside flanges to be ground to a smooth transition to base metal (undercuts to be avoided).
- Observe with dimensional tolerances in accordance with EN ISO 13920
- Table 1: tolerance class A, Table 2: tolerance class A and
- Table 3: tolerance class C.